

		GREEN AND HEAT TREAT DIMENSIONS		<table><tr><td>Gage Name</td><td>Gage Size</td><td>Gage Number</td><td>Set Indicator</td><td>Read +/-</td></tr><tr><td>Length</td><td></td><td></td><td></td><td>.003</td></tr><tr><td>I.D.</td><td></td><td></td><td></td><td>.003</td></tr><tr><td>I.D. Radius Surf "A"</td><td></td><td></td><td></td><td></td></tr><tr><td>I.D. Radius Surf "C"</td><td></td><td></td><td></td><td></td></tr><tr><td>Large Rib O.D.</td><td></td><td></td><td></td><td>.003</td></tr><tr><td>Large Rib O.D. Radius</td><td></td><td></td><td></td><td></td></tr><tr><td>Small Rib O.D.</td><td></td><td></td><td></td><td>.003</td></tr><tr><td>Small Rib Radius &amp; Recess</td><td></td><td></td><td></td><td></td></tr><tr><td>O.D. Raceway</td><td></td><td></td><td></td><td>.003</td></tr><tr><td>O.D. Taper &amp; Roll Clear</td><td></td><td></td><td></td><td></td></tr><tr><td>Recess Profile</td><td></td><td></td><td></td><td></td></tr><tr><td>Recess Diameter</td><td></td><td></td><td></td><td>.003</td></tr><tr><td>Ball Diameter =</td><td>in @</td><td>in.</td><td></td><td></td></tr><tr><td colspan="5">HEAT TREAT GAGES</td></tr><tr><td>Gage Name</td><td>Gage Size</td><td>Gage Number</td><td>Set Indicator</td><td>Read +/-</td></tr><tr><td>OD Taper Surface "A"</td><td></td><td></td><td>0.000</td><td>.004</td></tr><tr><td>Length</td><td></td><td></td><td>0.000</td><td>.004</td></tr><tr><td>I.D.</td><td></td><td></td><td>0.000</td><td>.004</td></tr><tr><td>Heat Treat Tools</td><td></td><td></td><td></td><td></td></tr><tr><td>Quench Die</td><td></td><td></td><td></td><td></td></tr><tr><td colspan="5">HEAT TREAT ALLOWANCE</td></tr><tr><td></td><td>Carb</td><td>Plug</td><td>Draw</td><td></td></tr><tr><td>Large O.D.</td><td>0.000</td><td>0.000</td><td>0.000</td><td></td></tr><tr><td>I.D.</td><td>0.000</td><td>0.000</td><td>0.000</td><td></td></tr><tr><td>R.W.</td><td>0.000</td><td>0.000</td><td>0.000</td><td></td></tr><tr><td colspan="5">HEAT TREAT DIMENSIONS</td></tr><tr><td></td><td>Carb</td><td>Plug</td><td>Draw</td><td></td></tr><tr><td>Large O.D.</td><td>0.000</td><td>0.000</td><td>0.000</td><td></td></tr><tr><td>I.D.</td><td>0.000</td><td>0.000</td><td>0.000</td><td></td></tr><tr><td>R.W.</td><td>0.000</td><td>0.000</td><td>0.000</td><td></td></tr><tr><td colspan="5">STOCK CONDITION</td></tr><tr><td></td><td>Carb</td><td>Plug</td><td>Draw</td><td></td></tr><tr><td>Large O.D.</td><td>0.000</td><td>0.000</td><td>0.000</td><td></td></tr><tr><td>I.D.</td><td>0.000</td><td>0.000</td><td>0.000</td><td></td></tr><tr><td>R.W.</td><td>0.000</td><td>0.000</td><td>0.000</td><td></td></tr><tr><td colspan="3">APPLICABLE STANDARDS</td><td colspan="2">TD\9650</td></tr><tr><td colspan="3">METALLURGICAL REQUIREMENTS</td><td colspan="2">PDS-103-0</td></tr><tr><td colspan="3">FINAL PRODUCT TOLERANCES</td><td colspan="2">PDS-220-0</td></tr><tr><td colspan="3">CASE DEPTH REQUIREMENTS</td><td colspan="2">PDS-262-0</td></tr><tr><td colspan="3">TAPER BEARING NUMBERING SYSTEM</td><td colspan="2">PDS-100-2</td></tr><tr><td colspan="3">LOCATION OF MARKING</td><td colspan="2">PDS-154-MA</td></tr></table>		Gage Name	Gage Size	Gage Number	Set Indicator	Read +/-	Length				.003	I.D.				.003	I.D. Radius Surf "A"					I.D. Radius Surf "C"					Large Rib O.D.				.003	Large Rib O.D. Radius					Small Rib O.D.				.003	Small Rib Radius & Recess					O.D. Raceway				.003	O.D. Taper & Roll Clear					Recess Profile					Recess Diameter				.003	Ball Diameter =	in @	in.			HEAT TREAT GAGES					Gage Name	Gage Size	Gage Number	Set Indicator	Read +/-	OD Taper Surface "A"			0.000	.004	Length			0.000	.004	I.D.			0.000	.004	Heat Treat Tools					Quench Die					HEAT TREAT ALLOWANCE						Carb	Plug	Draw		Large O.D.	0.000	0.000	0.000		I.D.	0.000	0.000	0.000		R.W.	0.000	0.000	0.000		HEAT TREAT DIMENSIONS						Carb	Plug	Draw		Large O.D.	0.000	0.000	0.000		I.D.	0.000	0.000	0.000		R.W.	0.000	0.000	0.000		STOCK CONDITION						Carb	Plug	Draw		Large O.D.	0.000	0.000	0.000		I.D.	0.000	0.000	0.000		R.W.	0.000	0.000	0.000		APPLICABLE STANDARDS			TD\9650		METALLURGICAL REQUIREMENTS			PDS-103-0		FINAL PRODUCT TOLERANCES			PDS-220-0		CASE DEPTH REQUIREMENTS			PDS-262-0		TAPER BEARING NUMBERING SYSTEM			PDS-100-2		LOCATION OF MARKING			PDS-154-MA	
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