NOTES:

1. **ALL STEAM SUPPLY SOCKET WELD AND BUTT-WELD PIPING** TO CONFORM TO ASME SEC. IX POWER PIPING CODE.

2. CUSTOMER TO PIPE STEAM DISCHARGE LINE TO SAFE AREA FOR PERSONNEL PROTECTION.

3. FITTINGS TO BE SEAL WELDED WHEREVER POSSIBLE.

4. DIMENSION WHEN BALL FOOT SET AT MID POINT ± 3/4".

5. FOR EQUIPMENT DESCRIPTION, SEE BOM 20316006BMSK001.

6. FOR FITTINGS AND MATERIAL DESCRIPTION, SEE BOM 20316006FTSK001. FOR STRUCTURAL FRAME DETAIL, SEE DRAWING 20316006GA001 SHEET 3.

7. THE MAXIMUM WIDTH OF SKID CAN NOT EXCEED 35". ANYTHING THAT PROTRUDES PAST THE 35", MUST BE REMOVABLE TO DETACH AND ASSEMBLY IN THE FIELD.

TACK WELD NECESSARY LOCATIONS, AS REQUIRED.