

```
000001 H DX=609.600 DY=234.950 DZ=28.575 -AB C=0 T=16973834 R=1 *MM /"def matrix"BX=0.000 BY=0.000
000002 ;
000003 ; >> Definizione di variabili ed espressioni
000004 ;*****
000005 ; >> Post P. Release...
000006 ;Versione : 1.00.009.1008;
000007 ; >> Descrizione del programma...
000008 ; Data di creazione: 1/11/2017 12:54:10 PM
000009 ;
000010 ; >> Utensili utilizzati...
000011 ;
000012 ; >> Inizio Programma...
000013 ;*****
000014 ;Setup del pezzo Piece sulla fase Setup
000015 REF DX=609.600 DY=234.950 DZ=28.575 FLD=AB BX=0.000 BY=0.000 BZ=0.000
000016 ;*****
000017 ;*****
000018 .OP1 ;Routing(1)
000019 ;*****
000020 F=1
000021 O X=0.000 Y=0.000 Z=0.000 F=1 ;ChangePlane
000022 SET ZFAST=38.100
000023 XGIN G=1 R=3 Q=1
000024 XG0 X=609.600 Y=127.000 Z=-6.350 T=113 P=0 D=38.1 C=2 s=0
000025 XL2P X=0.000 Y=127.000 Z=-6.350
000026 XGOUT G=1 R=3 Q=1 L=0
000027 ;*****
000028 .OP2 ;Routing
000029 ;*****
000030 XGIN G=1 R=3 Q=1
000031 XG0 X=0.000 Y=107.950 Z=-6.350 T=113 P=0 D=38.1 C=2 s=0
000032 XL2P X=609.600 Y=107.950 Z=-6.350
000033 XGOUT G=1 R=3 Q=1 L=0
000034 PARK S=0
000035 ;*****
000036 .END
000037 ;*****
000038 ;FINEPROG
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000001 H DX=24 DY=9.25 DZ=1.125 -AD *IN /"DEF_MATRIX" R1
000002 ; TEST SLOT MATRIX
000003 ; T113 D=0.625 CR=0 - ZMIN=0.875 - flat end mill
000004 XPL X=0 Y=0 Z=0 Q=0. R=0.
000005 XG0 X=24 Y=4.688 Z=2.325 T=113 S=18000
000006 XG0 T=113 S=18000
000007 XG0 Z=1.325 T=113 S=18000
000008 XL2P Z=1.164 V=39.37
000009 XL2P Z=0.875 V=13.12
000010 XL2P X=0 V=100
000011 XG0 Z=1.325 T=113 S=18000
000012 XG0 Y=4.562 T=113 S=18000
000013 XL2P Z=1.164 V=39.37
000014 XL2P Z=0.875 V=13.12
000015 XL2P X=24 V=100
000016 XG0 Z=2.325 T=113 S=18000
000017 XPL X=0 Y=0 Z=0 Q=0. R=0.
000018 ; *****
000019 N X=0 Y=0 Z=0 ; home
```