

| Group      | Material    | Thickness | Feed Rate | Kerf Value | Pierce Delay |
|------------|-------------|-----------|-----------|------------|--------------|
| M-STANDARD | GALVANIZED  | 26        | 400.00    | 0.00       | 0.00         |
| M-STANDARD | GALVANIZED  | 24        | 375.00    | 0.00       | 0.00         |
| M-STANDARD | GALVANIZED  | 22        | 350.00    | 0.00       | 0.00         |
| M-STANDARD | GALVANIZED  | 20        | 325.00    | 0.00       | 0.00         |
| M-STANDARD | GALVANIZED  | 18        | 300.00    | 0.00       | 0.00         |
| M-STANDARD | GALVANIZED  | 16        | 275.00    | 0.00       | 0.00         |
| M-STANDARD | GALVANIZED  | 14        | 250.00    | 0.00       | 0.00         |
| M-STANDARD | GALVANIZED  | 12        | 225.00    | 0.00       | 0.00         |
| M-STANDARD | GALVANIZED  | 10        | 200.00    | 0.00       | 0.00         |
| M-STANDARD | GREEN       | 26        | 0.00      | 0.00       | 0.00         |
| M-STANDARD | GREEN       | 24        | 0.00      | 0.00       | 0.00         |
| M-STANDARD | GREEN       | 22        | 0.00      | 0.00       | 0.00         |
| M-STANDARD | GREEN       | 20        | 0.00      | 0.00       | 0.00         |
| M-STANDARD | GREEN       | 18        | 0.00      | 0.00       | 0.00         |
| M-STANDARD | GREEN       | 16        | 0.00      | 0.00       | 0.00         |
| M-STANDARD | GREEN       | 14        | 0.00      | 0.00       | 0.00         |
| M-STANDARD | GREEN       | 12        | 0.00      | 0.00       | 0.00         |
| M-STANDARD | GREEN       | 10        | 0.00      | 0.00       | 0.00         |
| M-STANDARD | PAINT GRIP  | 24        | 375.00    | 0.00       | 0.00         |
| M-STANDARD | PAINT GRIP  | 22        | 350.00    | 0.00       | 0.00         |
| M-STANDARD | PAINT GRIP  | 20        | 325.00    | 0.00       | 0.00         |
| M-STANDARD | PAINT GRIP  | 18        | 300.00    | 0.00       | 0.00         |
| M-STANDARD | PAINT GRIP  | 16        | 275.00    | 0.00       | 0.00         |
| M-STANDARD | PERFORATED  | 26        | 325.00    | 0.00       | 0.00         |
| M-STANDARD | PERFORATED  | 22        | 325.00    | 0.00       | 0.00         |
| M-STANDARD | PERFORATED  | 20        | 325.00    | 0.00       | 0.00         |
| M-STANDARD | PERFORATED  | 18        | 325.00    | 0.00       | 0.00         |
| M-STANDARD | PERFORATED  | 16        | 325.00    | 0.00       | 0.00         |
| M-STANDARD | PVS (4X4)   | 24        | 400.00    | 0.00       | 0.00         |
| M-STANDARD | PVS (4X4)   | 22        | 400.00    | 0.00       | 0.00         |
| M-STANDARD | PVS (4X4)   | 20        | 400.00    | 0.00       | 0.00         |
| M-STANDARD | PVS (4X4)   | 18        | 400.00    | 0.00       | 0.00         |
| M-STANDARD | S.S. 304 2B | 24        | 375.00    | 0.00       | 0.00         |
| M-STANDARD | S.S. 304 2B | 22        | 350.00    | 0.00       | 0.00         |
| M-STANDARD | S.S. 304 2B | 20        | 325.00    | 0.00       | 0.00         |
| M-STANDARD | S.S. 304 2B | 18        | 300.00    | 0.00       | 0.00         |
| M-STANDARD | S.S. 304 2B | 16        | 275.00    | 0.00       | 0.00         |
| M-STANDARD | S.S. 304 2B | 14        | 250.00    | 0.00       | 0.00         |
| M-STANDARD | S.S. 304 2B | 12        | 225.00    | 0.00       | 0.00         |
| M-STANDARD | S.S. 304 2B | 10        | 200.00    | 0.00       | 0.00         |
| M-STANDARD | S.S. 304 #4 | 24        | 375.00    | 0.00       | 0.00         |
| M-STANDARD | S.S. 304 #4 | 22        | 350.00    | 0.00       | 0.00         |
| M-STANDARD | S.S. 304 #4 | 20        | 325.00    | 0.00       | 0.00         |
| M-STANDARD | S.S. 304 #4 | 18        | 300.00    | 0.00       | 0.00         |
| M-STANDARD | S.S. 304 #4 | 16        | 275.00    | 0.00       | 0.00         |
| M-STANDARD | S.S. 304 #4 | 14        | 250.00    | 0.00       | 0.00         |
| M-STANDARD | S.S. 304 #4 | 12        | 225.00    | 0.00       | 0.00         |
| M-STANDARD | S.S. 304 #4 | 10        | 200.00    | 0.00       | 0.00         |
| M-STANDARD | S.S. 316 2B | 24        | 375.00    | 0.00       | 0.00         |
| M-STANDARD | S.S. 316 2B | 22        | 350.00    | 0.00       | 0.00         |
| M-STANDARD | S.S. 316 2B | 20        | 325.00    | 0.00       | 0.00         |
| M-STANDARD | S.S. 316 2B | 18        | 300.00    | 0.00       | 0.00         |
| M-STANDARD | S.S. 316 2B | 16        | 275.00    | 0.00       | 0.00         |
| M-STANDARD | S.S. 316 2B | 14        | 250.00    | 0.00       | 0.00         |
| M-STANDARD | S.S. 316 2B | 12        | 225.00    | 0.00       | 0.00         |
| M-STANDARD | S.S. 316 #4 | 24        | 375.00    | 0.00       | 0.00         |
| M-STANDARD | S.S. 316 #4 | 22        | 350.00    | 0.00       | 0.00         |
| M-STANDARD | S.S. 316 #4 | 20        | 325.00    | 0.00       | 0.00         |
| M-STANDARD | S.S. 316 #4 | 18        | 300.00    | 0.00       | 0.00         |
| M-STANDARD | S.S. 316 #4 | 16        | 275.00    | 0.00       | 0.00         |
| M-STANDARD | S.S. 316 #4 | 14        | 250.00    | 0.00       | 0.00         |
| M-STANDARD | S.S. 316 #4 | 12        | 225.00    | 0.00       | 0.00         |