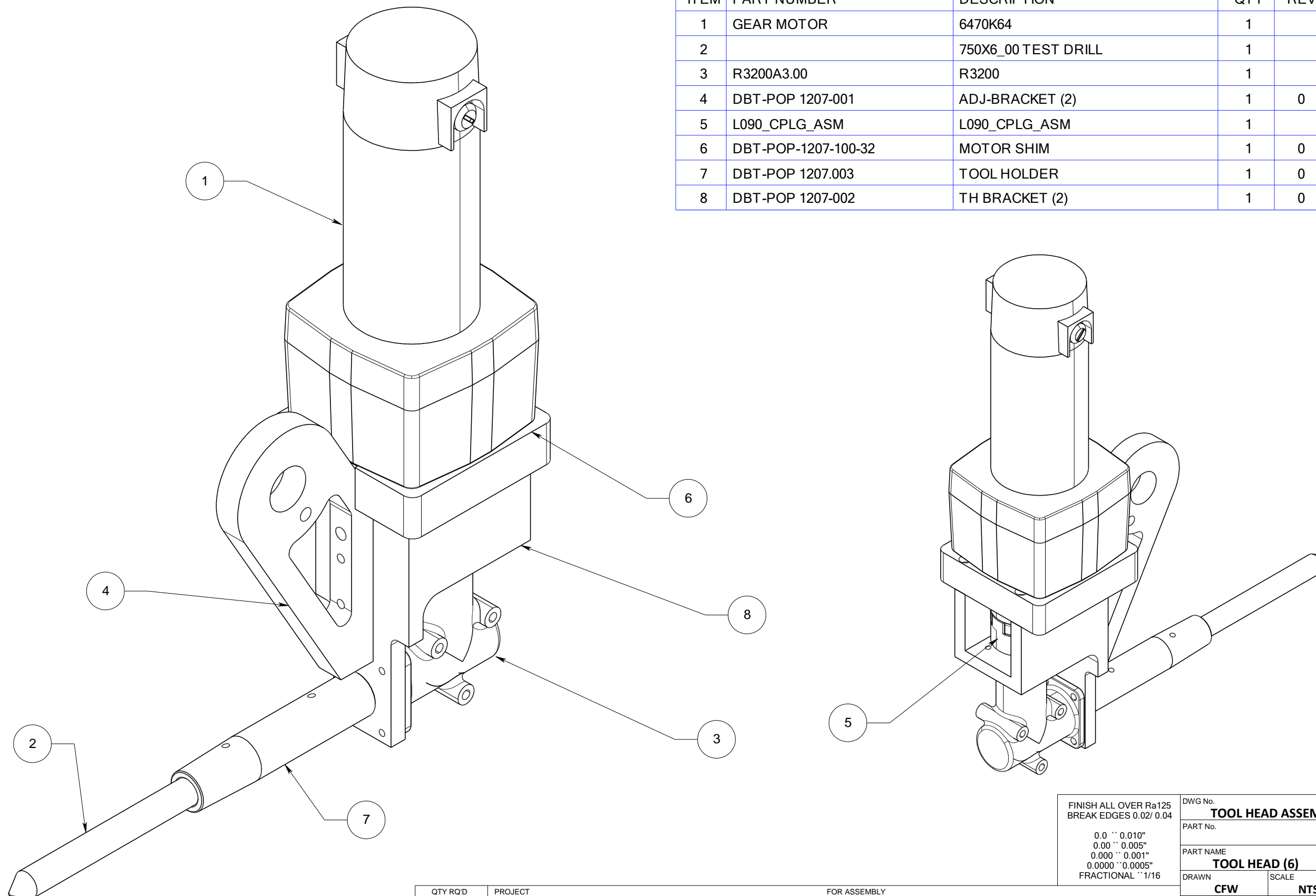


ITEM	PART NUMBER	DESCRIPTION	QTY	REV	Vendor
1	GEAR MOTOR	6470K64	1		MCMaster-CARR
2		750X6_00 TEST DRILL	1		
3	R3200A3.00	R3200	1		ANDANTEX
4	DBT-POP 1207-001	ADJ-BRACKET (2)	1	0	
5	L090_CPLG_ASM	L090_CPLG_ASM	1		CANADIAN BEARINGS
6	DBT-POP-1207-100-32	MOTOR SHIM	1	0	
7	DBT-POP 1207.003	TOOL HOLDER	1	0	
8	DBT-POP 1207-002	TH BRACKET (2)	1	0	

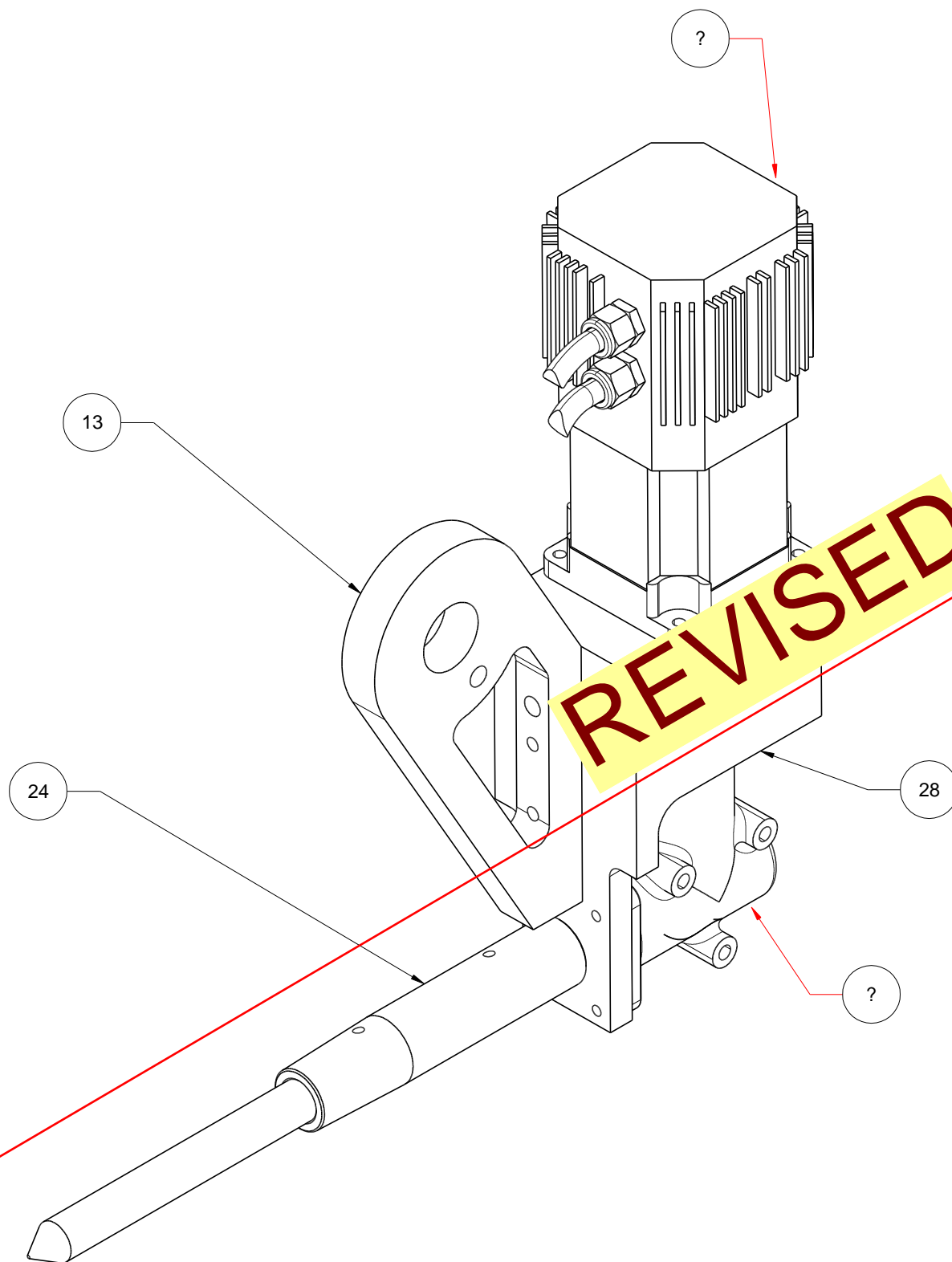


FINISH ALL OVER Ra125 BREAK EDGES 0.02/ 0.04  0.0 `` 0.010" 0.00 `` 0.005" 0.000 `` 0.001" 0.0000 `` 0.0005" FRACTIONAL `` 1/16	DWG No.	REV
	<b>TOOL HEAD ASSEMBLY (6)</b>	<b>1</b>
	PART No.	REV DATE (DMY)
	PART NAME	
	<b>TOOL HEAD (6)</b>	
DRAWN	SCALE	CREATED (DMY)
CFW	NTS	01/11/2012
		SHEET
		1 OF 1

QTY RQ'D	PROJECT	FOR ASSEMBLY	
<b>1</b>	<b>DRAG FINISHER</b>	<b>Z AXIS ADJUST</b>	
	HEAT TREAT	COATING	MATERIAL
	<b>NONE</b>	<b>NONE</b>	
			WEIGHT

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Item	Part Number	Part Name		Rev
13	DBT-POP 1207-001	ADJ-BRACKET (2)	1	0
24	DBT-POP 1207.003	TOOL HOLDER	1	0
28	DBT-POP 1207-002	TH BRACKET (2)	1	0
30	7200K2	7200K2	1	
31	R3200A3.00	R3200	1	



QTY RQ'D	PROJECT	FOR ASSEMBLY	
	<b>DRAG FINISHER</b>	<b>Z AXIS ADJUST</b>	
	HEAT TREAT	COATING	MATERIAL
	<b>NONE</b>	<b>NONE</b>	
			WEIGHT

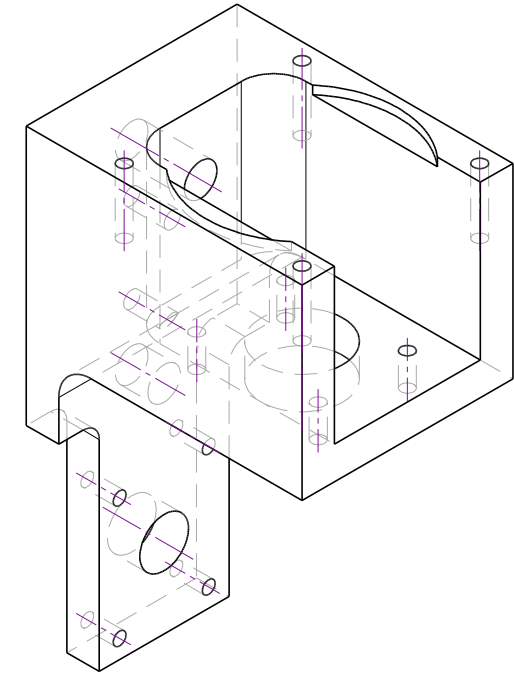
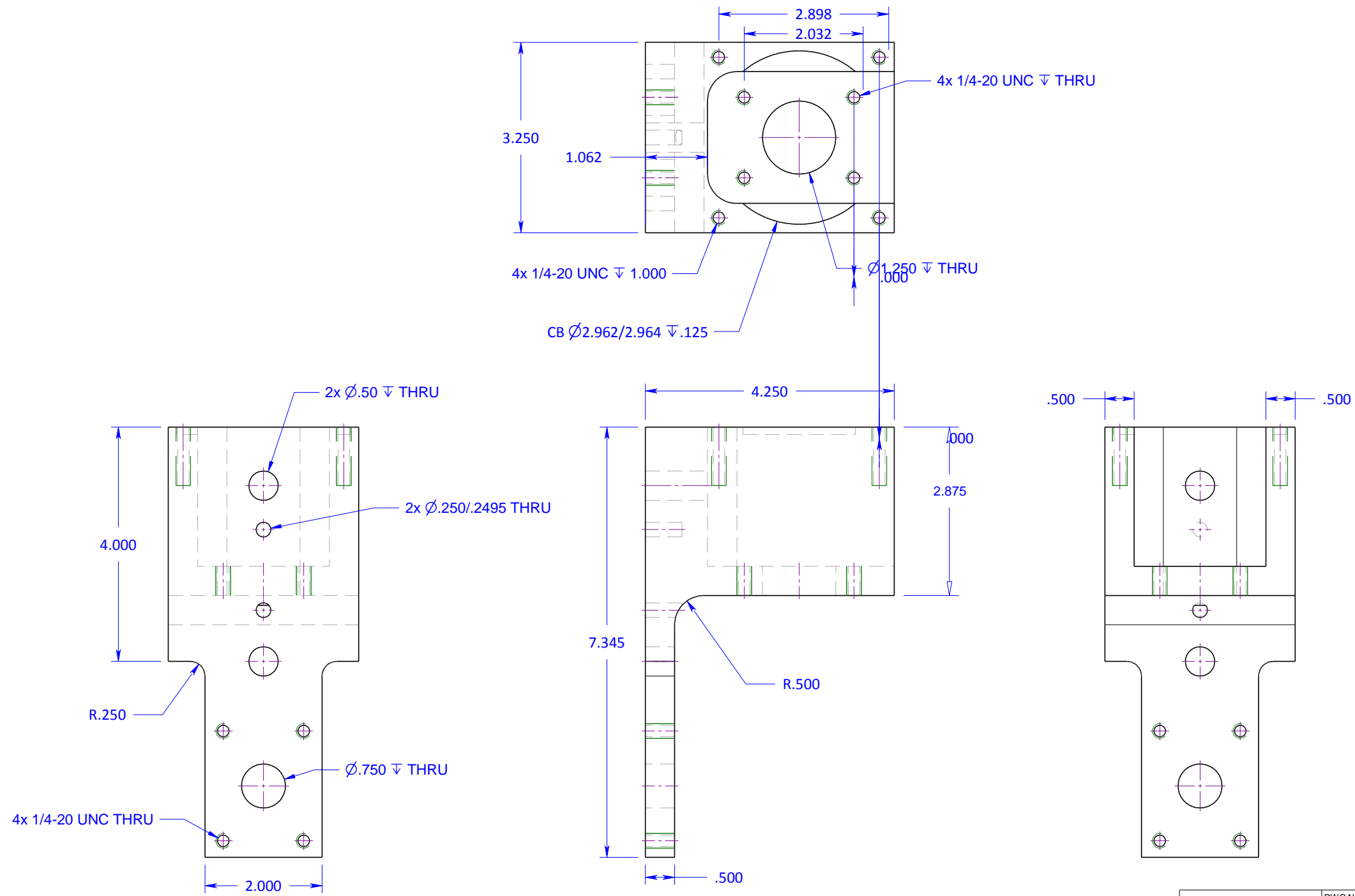
FINISH ALL OVER Ra125  
 BREAK EDGES 0.02/ 0.04  
 0.0 `` 0.010"  
 0.00 `` 0.005"  
 0.000 `` 0.001"  
 0.0000 `` 0.0005"  
 FRACTIONAL `` 1/16

DWG No.	<b>TOOL HEAD ASSEMBLY</b>	REV	<b>0</b>
PART No.		REV DATE (DMY)	

PART NAME  
**TEST 5**

DRAWN	SCALE	CREATED (DMY)	SHEET
<b>CFW</b>	<b>NTS</b>	<b>01/11/2012</b>	<b>1 OF 1</b>

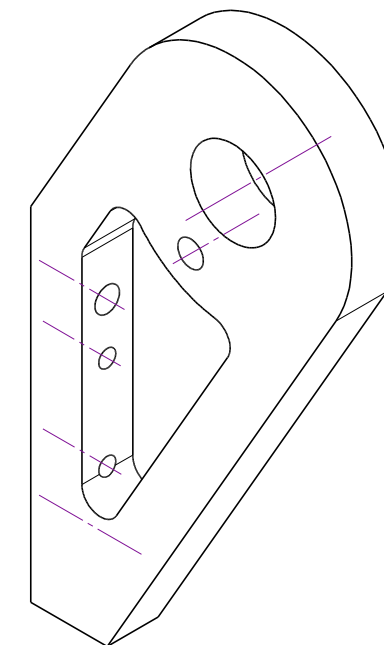
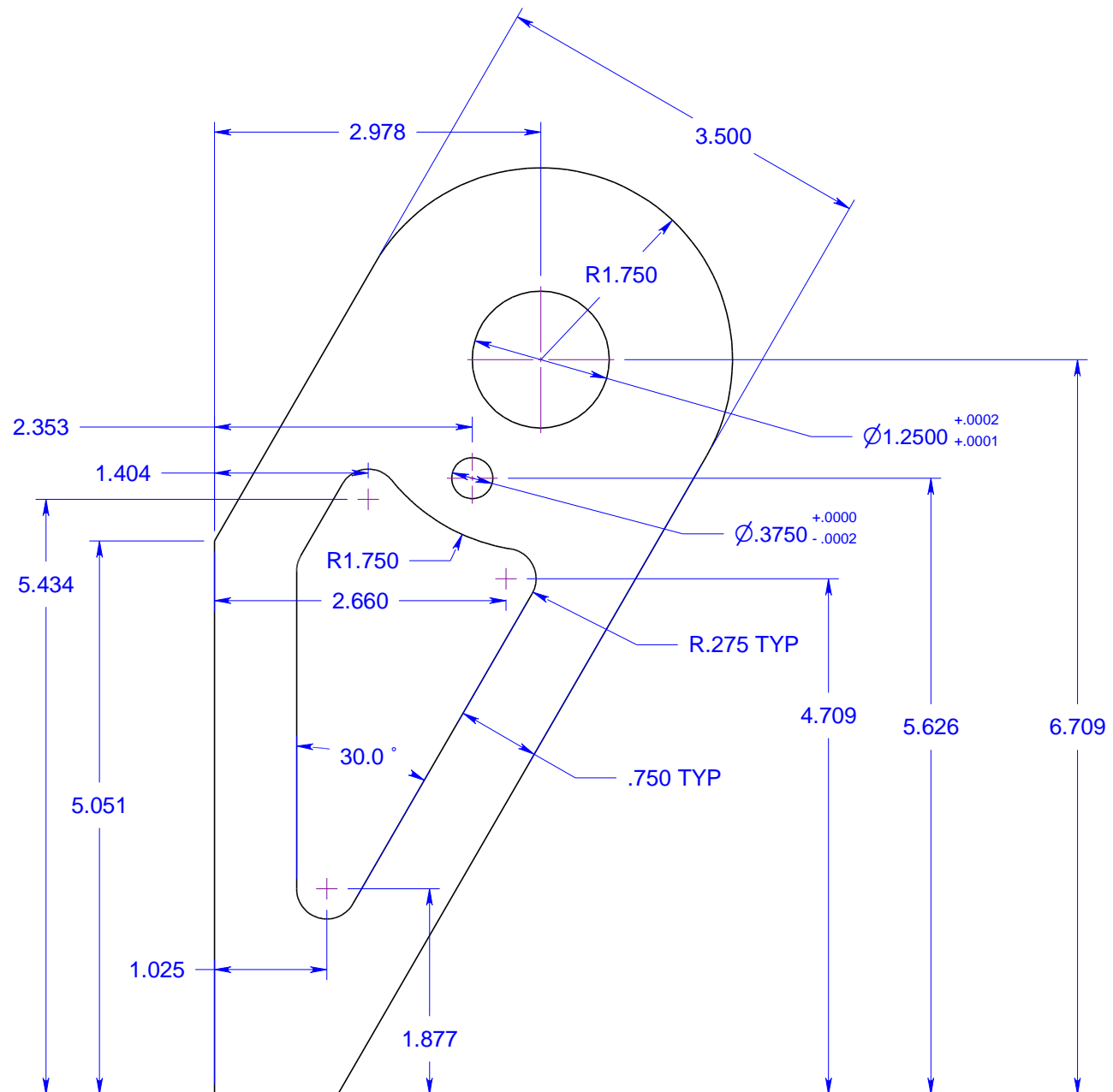
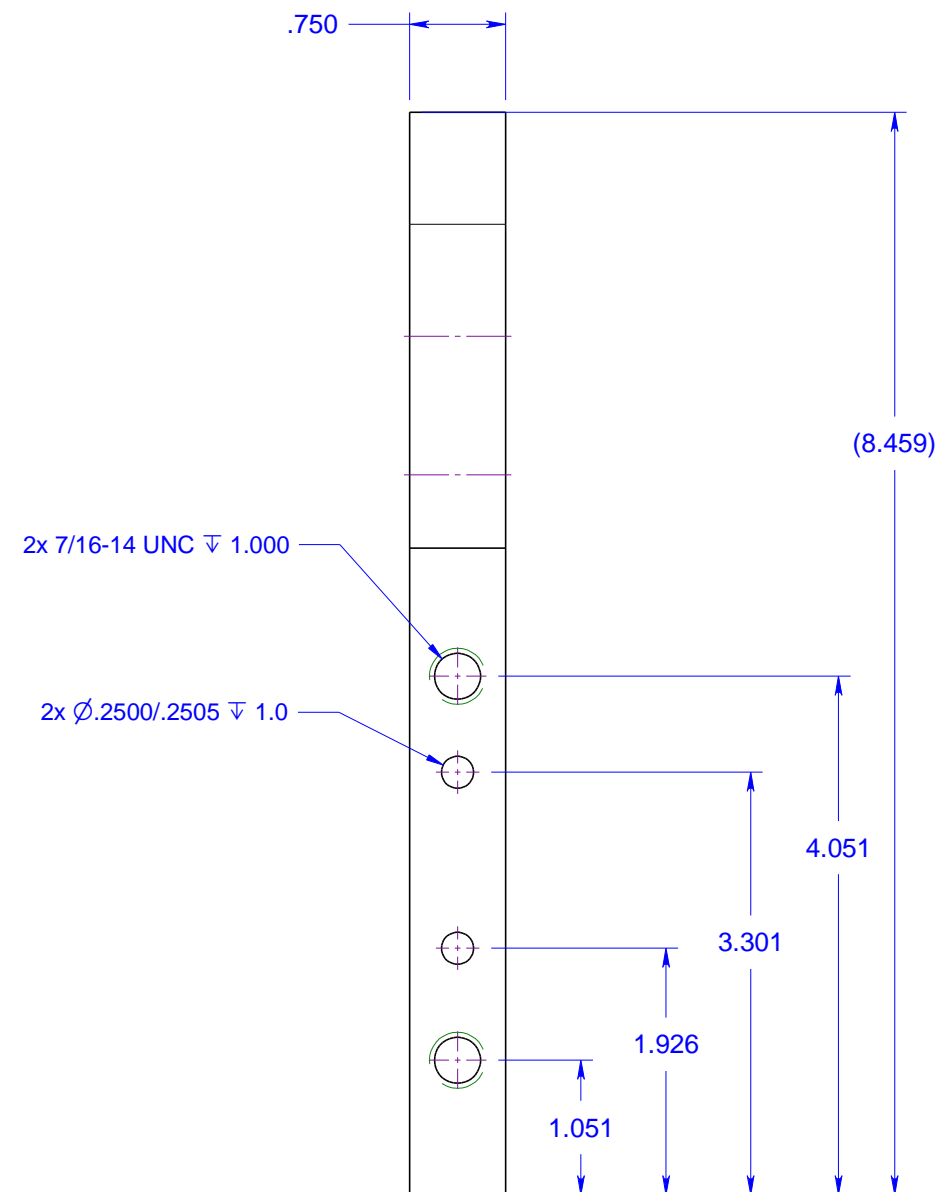
**DEBOER TOOL INC.**  
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FINISH ALL OVER RA .125 BREAK EDGES 0.02/0.015	DWG No. <b>DBT-POP 1207-002</b>	REV <b>0</b>
0.00 .0010" 0.00 .0005" 0.000 .0001" 0.0000 .00005"	PART No. <b>TH BRACKET (2)</b>	REV DATE (DMY)
FRACTIONAL DRAWING	SCALE <b>NTS</b>	CREATED (DMY) <b>03/07/2012</b>
	CFW	SHEET <b>1 OF 1</b>

QTY REQD <b>1</b>	PROJECT <b>DRAG FINISHER</b>	FOR ASSEMBLY <b>TOOL HEAD ASSEMBLY</b>	WEIGHT
	HEAT TREAT <b>NONE</b>	COATING <b>NONE</b>	MATERIAL <b>6061 T6 ALUMINUM</b>

<b>DEBOER TOOL INC.</b>	
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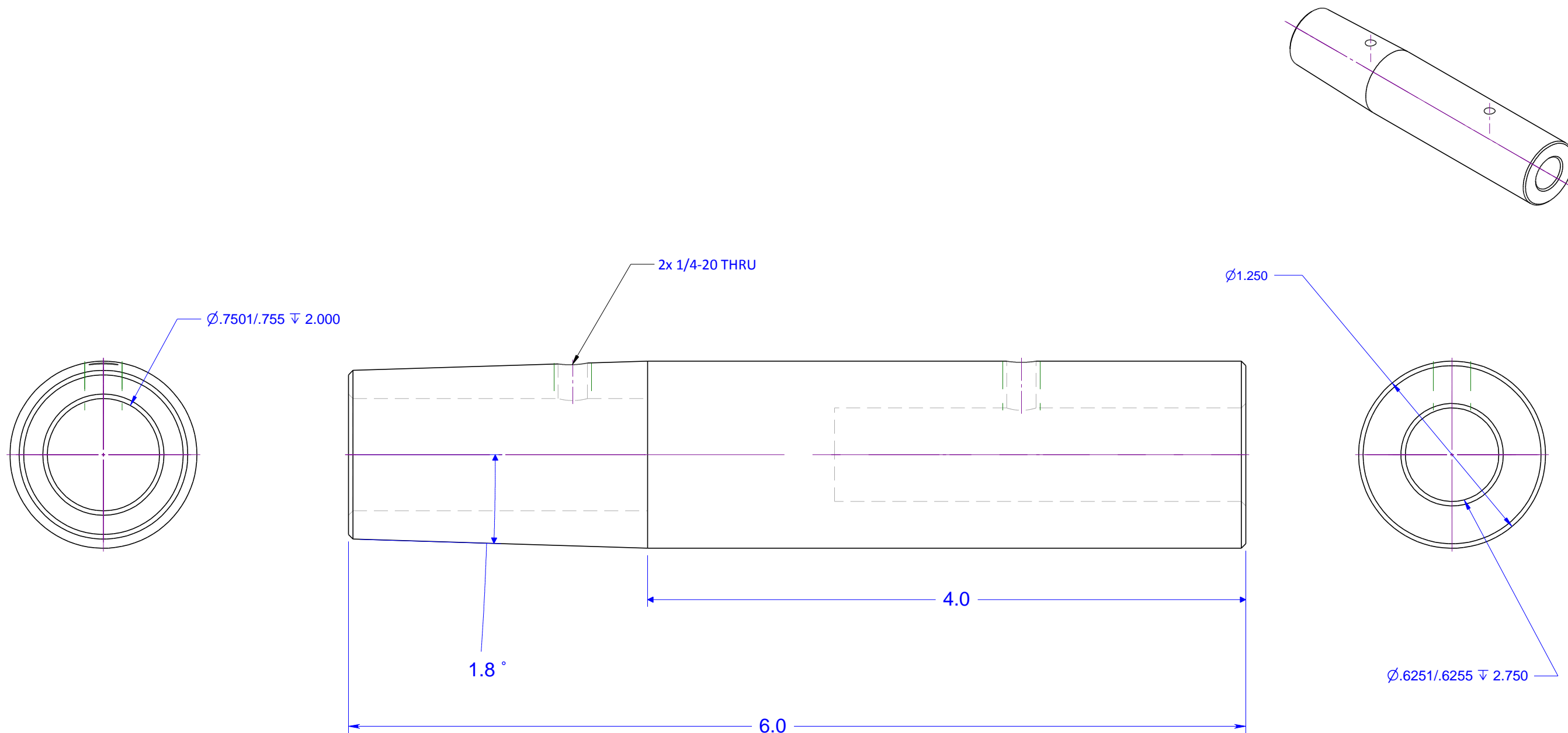


FINISH ALL OVER Ra125  
 BREAK EDGES 0.02/ 0.04  
 0.0 `` 0.010"  
 0.00 `` 0.005"  
 0.000 `` 0.001"  
 0.0000 `` 0.0005"  
 FRACTIONAL `` 1/16

DWG No.	<b>DBT-POP 1207-001</b>		REV	<b>0</b>
PART No.			REV DATE (DMY)	
PART NAME				
<b>ADJ-BRACKET (2)</b>				
DRAWN	SCALE	CREATED (DMY)	SHEET	
<b>CFW</b>	<b>NTS</b>	<b>03/07/2012</b>	<b>1 OF 1</b>	

QTY RQ'D	PROJECT	FOR ASSEMBLY		WEIGHT
	<b>DRAG FINISHER</b>	<b>TOOL HEAD ASSEMBLY</b>		
	HEAT TREAT	COATING	MATERIAL	
	<b>NONE</b>	<b>NONE</b>	<b>6061 T6 ALUMINUM</b>	

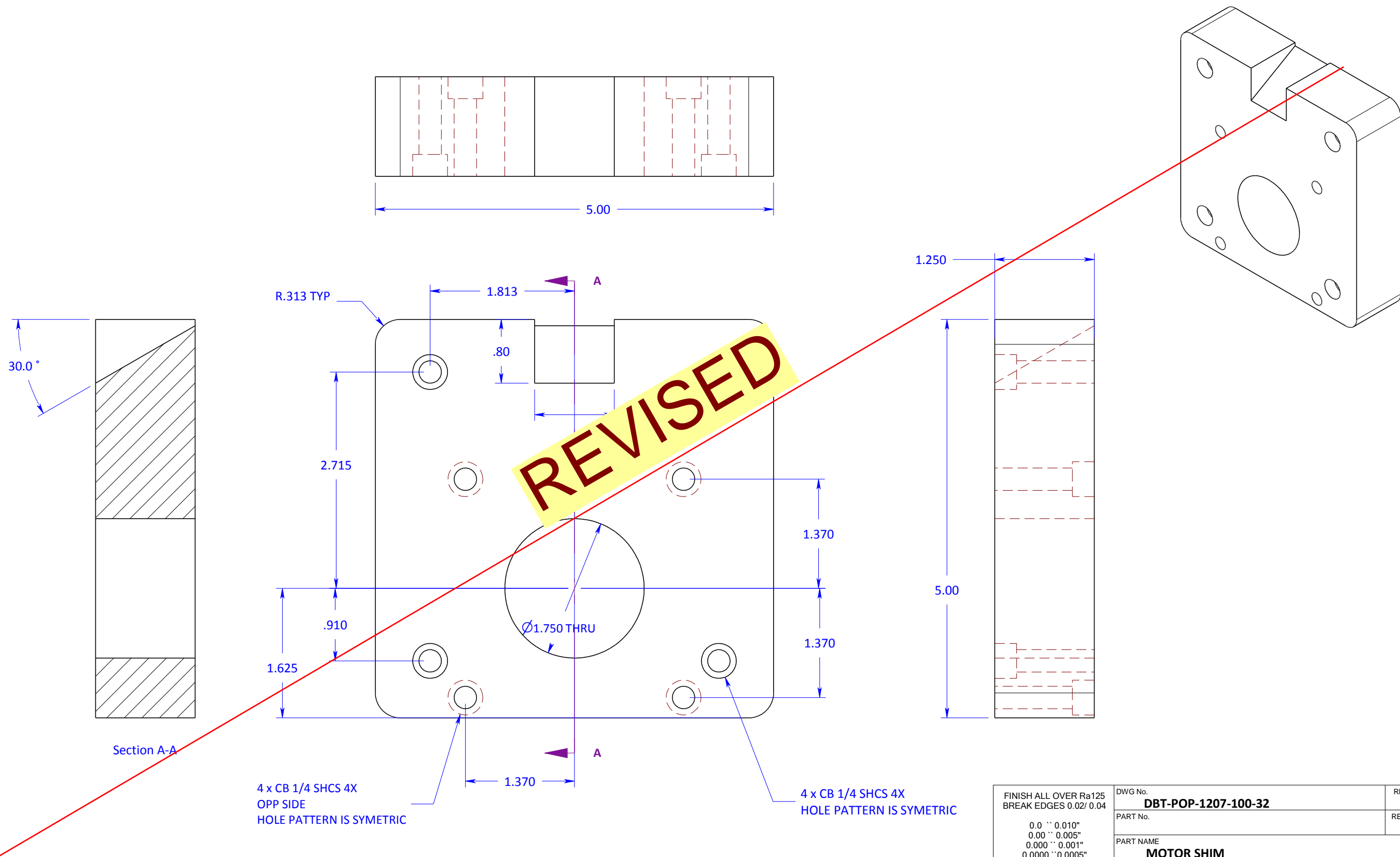
**DEBOER TOOL INC.**  
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FINISH ALL OVER Ra125 BREAK EDGES 0.02/ 0.04  0.0 " 0.010" 0.00 " 0.005" 0.000 " 0.001" 0.0000 " 0.0005" FRACTIONAL " 1/16	DWG No.	<b>DBT-POP 1207.003</b>		REV	<b>0</b>
	PART No.			REV DATE (DMY)	
	PART NAME	<b>TOOL HOLDER</b>			
	DRAWN	SCALE	CREATED (DMY)	SHEET	
	<b>NTS</b>	<b>27/09/2012</b>	<b>1 OF 1</b>		

QTY RQ'D	PROJECT	FOR ASSEMBLY		
	<b>DRAG FINISHER</b>			
	HEAT TREAT	COATING	MATERIAL	WEIGHT
	<b>NONE</b>	<b>NONE</b>	<b>STEEL, ANY</b>	

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FINISH ALL OVER Ra125  
BREAK EDGES 0.02/ 0.04

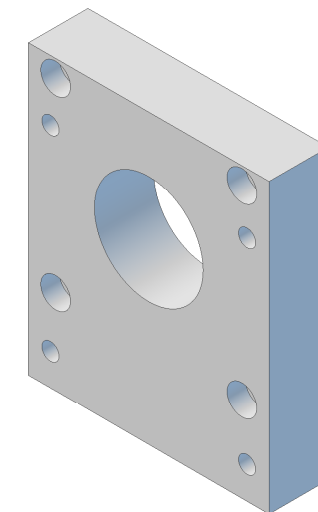
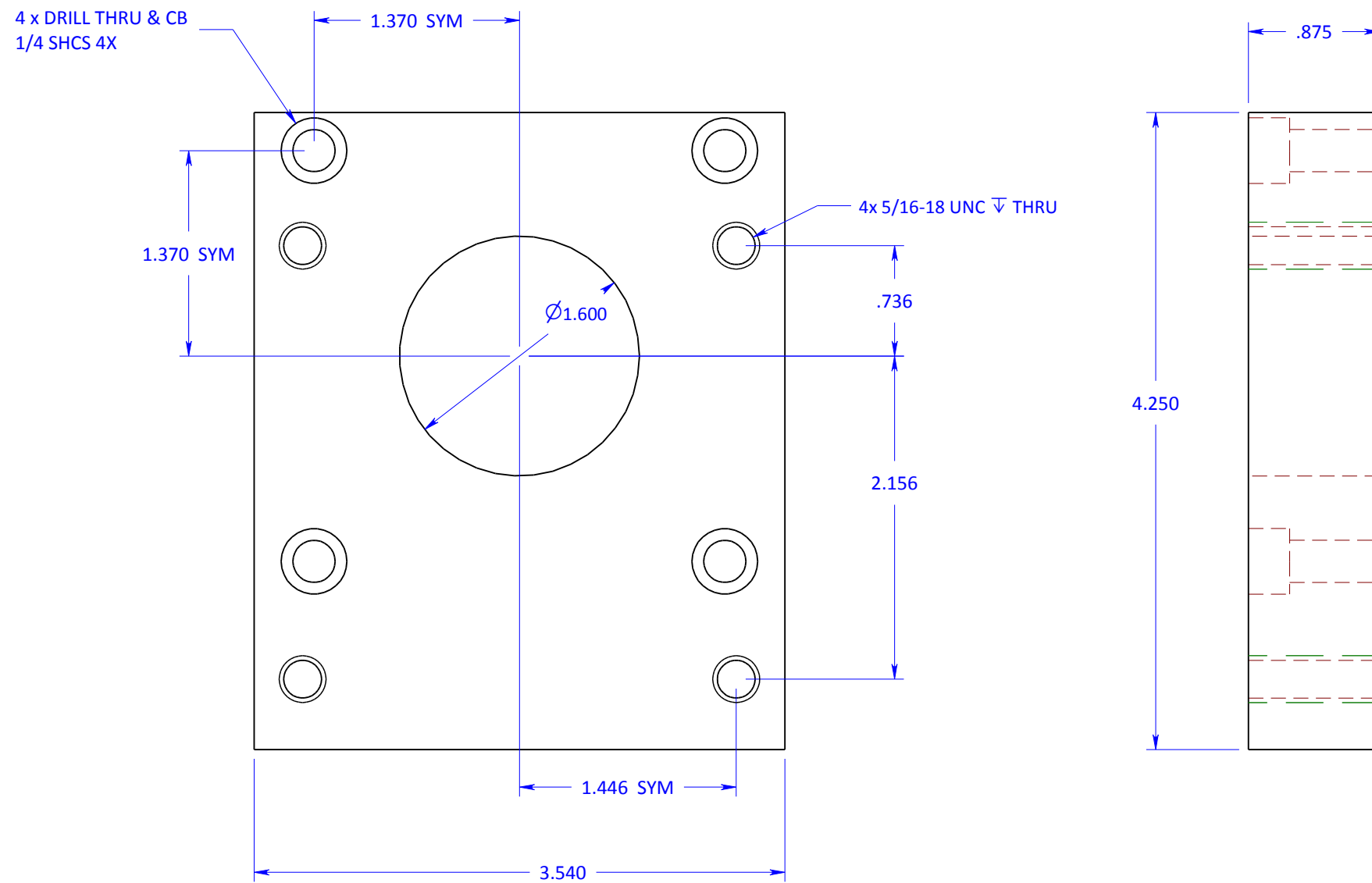
0.0 `` 0.010"  
0.00 `` 0.005"  
0.000 `` 0.001"  
0.0000 `` 0.0005"  
FRACTIONAL `` 1/16

DWG No.	<b>DBT-POP-1207-100-32</b>	REV	<b>0</b>
PART No.		REV DATE (DMY)	

PART NAME			
<b>MOTOR SHIM</b>			
DRAWN	SCALE	CREATED (DMY)	SHEET
<b>CFW</b>	<b>NTS</b>	<b>08/03/2013</b>	<b>1 OF 1</b>

QTY RQ'D	PROJECT	FOR ASSEMBLY	
<b>1</b>	<b>DRAG FINISHER</b>	<b>TOOL HEAD (6)</b>	
	HEAT TREAT	COATING	MATERIAL
	<b>NONE</b>	<b>NONE</b>	<b>6061 T6 ALUMINUM</b>
			WEIGHT

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FINISH ALL OVER Ra125 BREAK EDGES 0.02/ 0.04  0.0 $\nabla$ 0.010" 0.00 $\nabla$ 0.005" 0.000 $\nabla$ 0.001" 0.0000 $\nabla$ 0.0005" FRACTIONAL $\nabla$ 1/16	DWG No.	REV
	<b>DBT-POP-1207-100-32</b>	<b>2</b>
	PART No.	REV DATE (DMY)
	PART NAME	
<b>MOTOR SHIM</b>		
DRAWN	SCALE	CREATED (DMY)
<b>CFW</b>	<b>NTS</b>	<b>4/20/2013</b>
SHEET		1 OF 1

QTY RQ'D	PROJECT	FOR ASSEMBLY	
<b>1</b>	<b>DRAG FINISHER</b>	<b>TOOL HEAD (7)</b>	
	HEAT TREAT	COATING	MATERIAL
	<b>NONE</b>	<b>NONE</b>	<b>6061 T6 ALUMINUM</b>
			WEIGHT

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