



Sheet thickness $t = 1 - 4 \text{ mm.}$

Total height $X = 2 \times t$

$r = \text{bending radius}$

$R = r + t$

Threadsize	Y
M3	5.20 mm
M4	6.70 mm
M5	8.25 mm
M6	9.15 mm
M8	11.0 mm
M70	12.9 mm