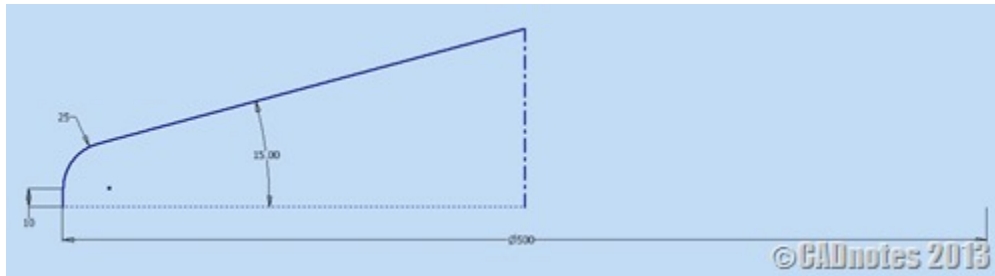


## Creating Flat Pattern Using Inventor Derive Tool

### Issue

You usually use Contour Roll tool when you want to build part made from sheet metal that through roll process. In some cases when sketch contain curve geometry, this tool can't be used. In this article, we will cover how you can manually create flat pattern using derive tool.



### Why do we have to create it manually?

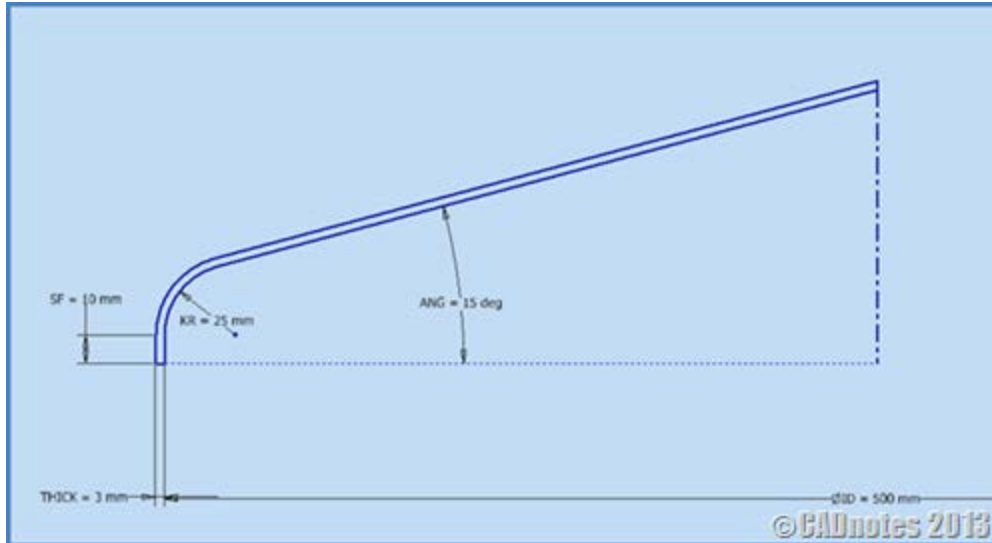
We can easily create flat pattern if the part is created with sheet metal tools. But Inventor doesn't have the ability to solve parts with roll process that also have dishing process. If your part has both processes, then you need to calculate the dimensions to create that flat pattern.

Here's the workaround to create flat pattern of sheet metal parts that can't build from Contour Roll tool:

### Creating the model

#### Create the sketch

Let's start with create basic sketch of Top Conical, use Sheet Metal(mm).ipt in order to work in same unit. Create sketch in YZ plane. Define the parameters like picture shown, you can highlight the dimension, right click and choose dimension properties by clicking.



## Revolve the sketch

Next step is to model the sketch using Revolve tool located in 3D Model Tab Create Panel. Ensure you use Full in Extent box.



Now we have the model ready to be flattened. Inventor flat pattern tool will not work for this part.

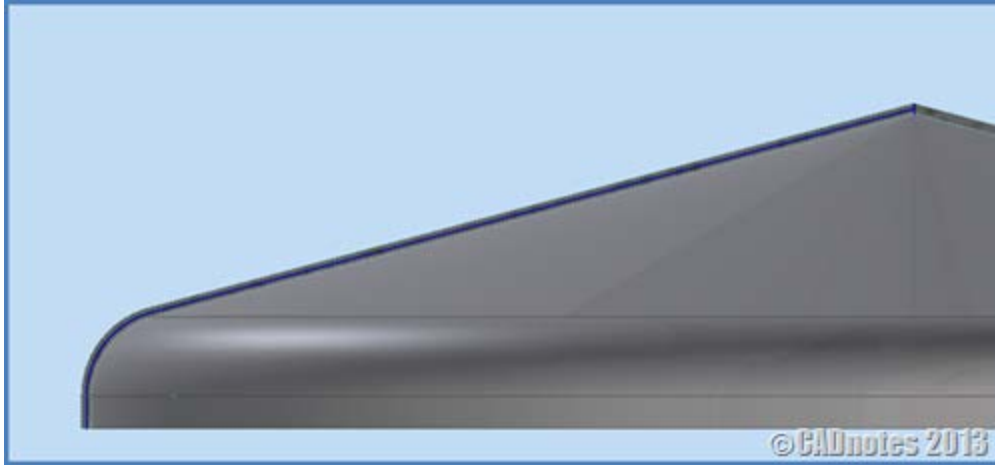
So we need to use our logic to do a workaround and solve the problem with available tools. No software is perfect. With that limitation, we need to customize it to solve our problem.

For this case, we will input the formula to build the flat pattern sketch. Let me show you the trick.

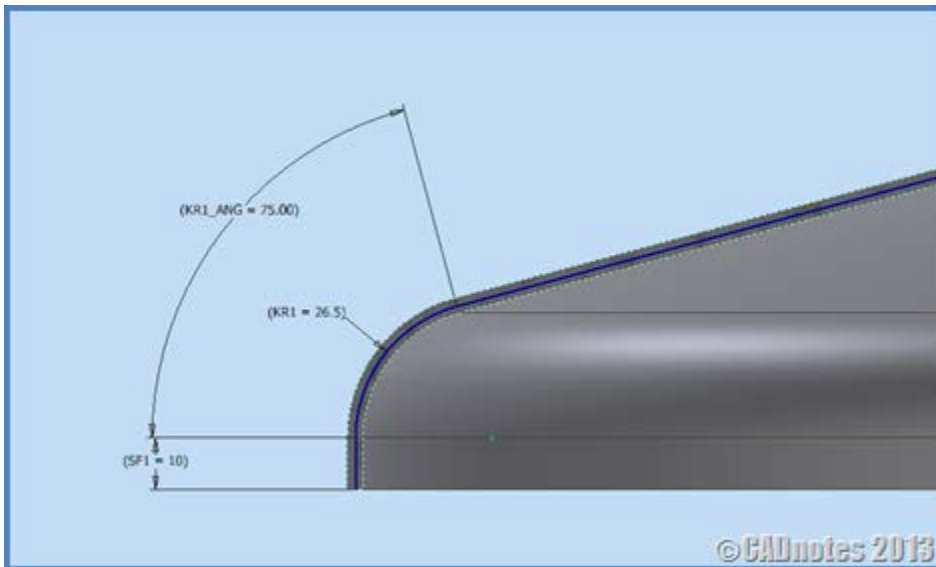
## Creating the flat pattern

### Create the sketch

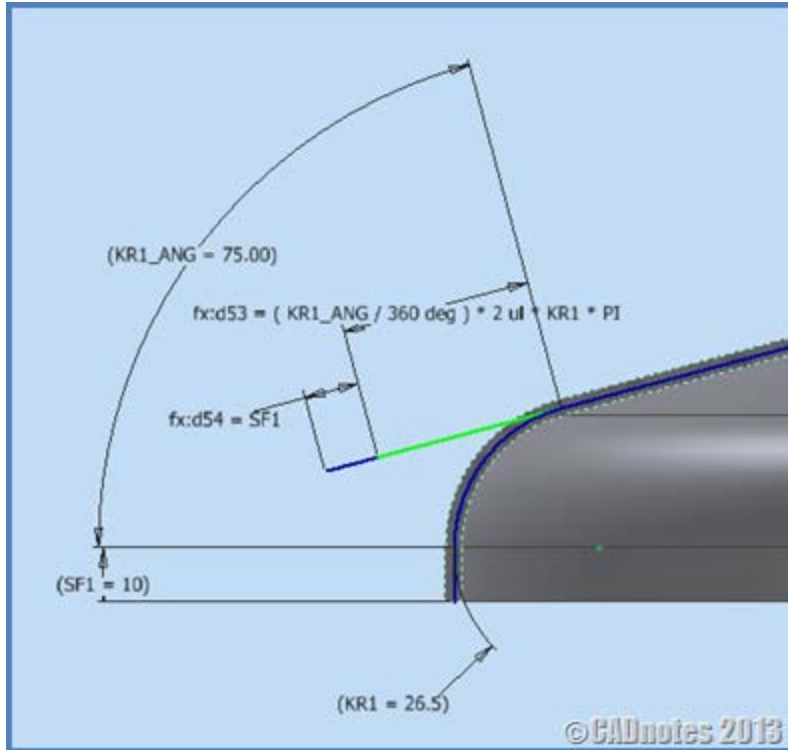
Create the sketch on YZ plane, slice the graphic using F7 button from your keyboard. Use Project Cut Edges tool to project all slicing sketch. Make all geometry be construction. And create the sketch as neutral axis in the middle of existing sketch using Offset tool (deactivate your loop select to ease your job). See the figure below



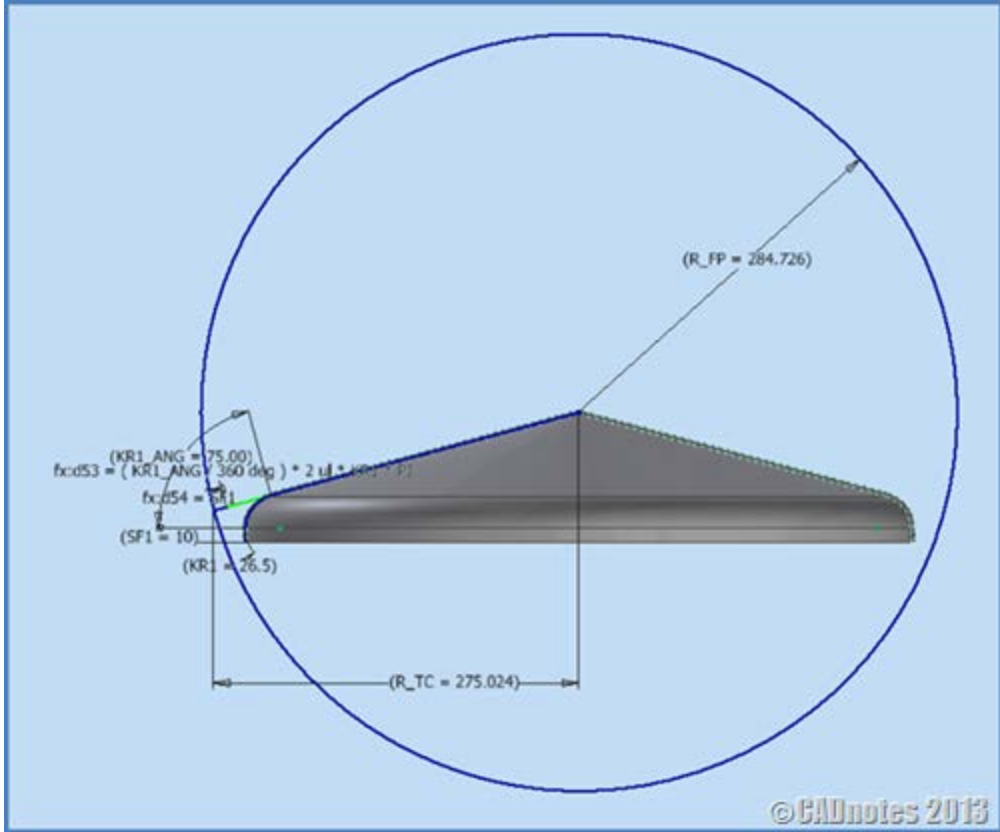
Add reference dimension like below.



Add two segment of line to define the outside dimension of sheet metal that have to be prepared as raw material. To make your flat pattern update as far as there is a change of Top Conical dimension, let's make the equation for the line as shown figure below.



Next step is to create the circle as flat pattern of this Top Conical part. Add one more reference dimension. Same with before, this reference dimension is used to create apex angle equation of this flat pattern. To create this flat pattern sketch, we need to define the apex angle.

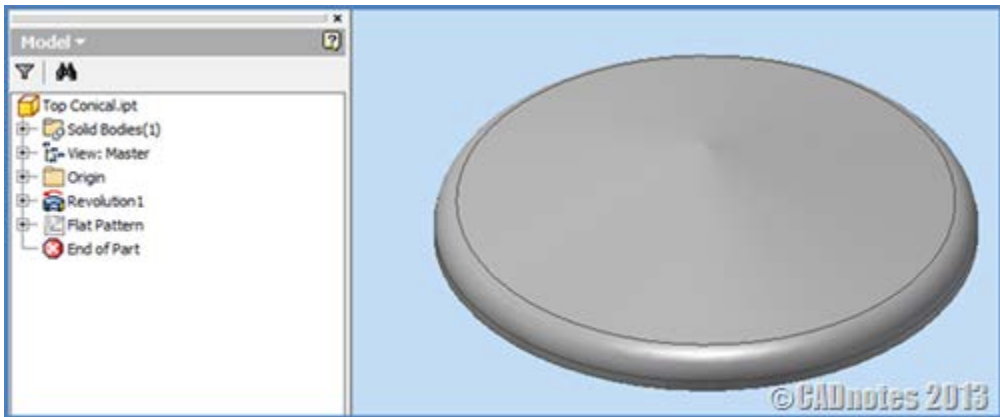


Let's create apex angle by adding line from the center of circle. Add horizontal constraint in the end of line that touches the arc of circle. Add the equation as you can see in the picture. Let's calculate the equation using calculator:

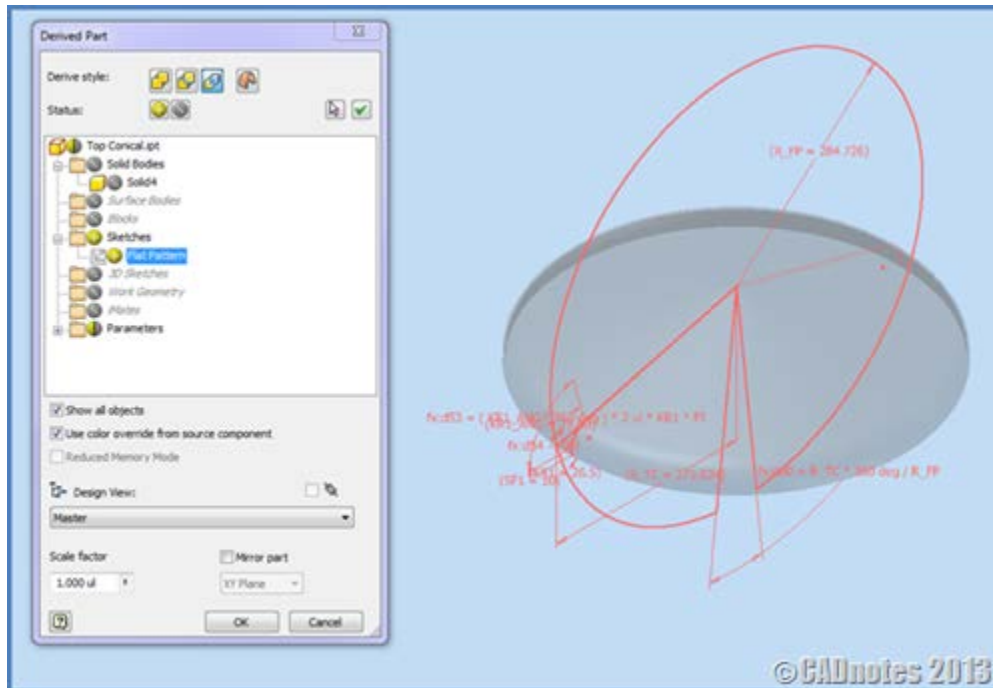
$$275.024 * 360 / 284.726 = 347.733 \text{ deg}$$

The result is the apex angle of our flat pattern. Next remove arc between lines that we don't need using Trim tool.

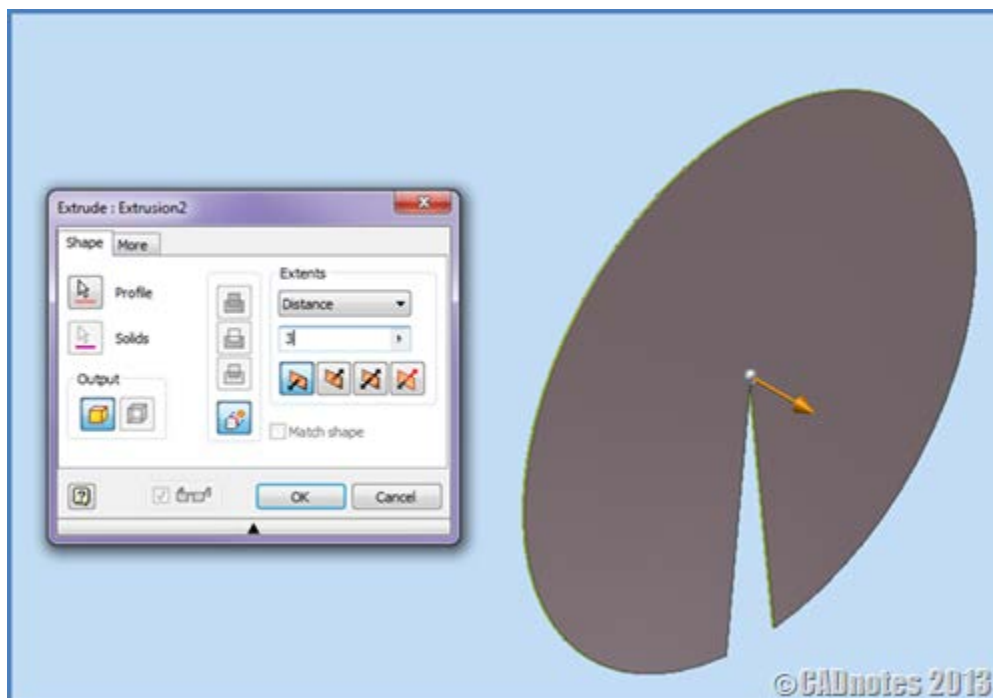
Let's finish the sketch and rename the Sketch1 that located in browser into Flat Pattern.



Save the file into your directory, and let's create the flat pattern model using Derive tool located in 3D Model tab, Create Panel. Create New file, use Standard(mm).ipt and now click Derive tool and direct the file to part that has just saved. Turn off Solid Bodies and turn on Sketches then click OK button.



And the last is to extrude the sketch. Try to change the dimension of Top Conical, and see that any changes in your flat pattern file will also update the model.



With this trick, you can solve your problem that Inventor doesn't accommodate, such as to create flat pattern of Screw Conveyor, Cover Pipe, Dished, etc.

