

VIEW DIMENSIONS TAKE PRECEDENCE OVER FLAT LAYOUT DIMENSIONS.
 FLAT LAYOUT DIMENSIONS ACROSS BEND LINE IS FOR REFERENCE ONLY.
 BENDING K-FACTOR IS ASSUMED TO BE 0,485.
 INNER BENDING RADIUS TO BE LESS THAN MATERIAL THICKNESS.
 HOLE TO HOLE TOLERANCE : $\pm 0,1$ MM.
 HOLE FROM EDGE TOLERANCE : $\pm 0,25$ MM.
 GENERAL TOLERANCE ACCORDING TO ISO 2768-1c (COARSE).
 BREAK EDGE MAX 0.3 MM.

Designed by Luiww	Checked by	Approved by	Date	Date 5/13/2011
HK 213 (ANODISED BLUE)		PLATE TOP BODY		
		AL 5052 (1,5MM THK)	Edition	Sheet 1 / 2

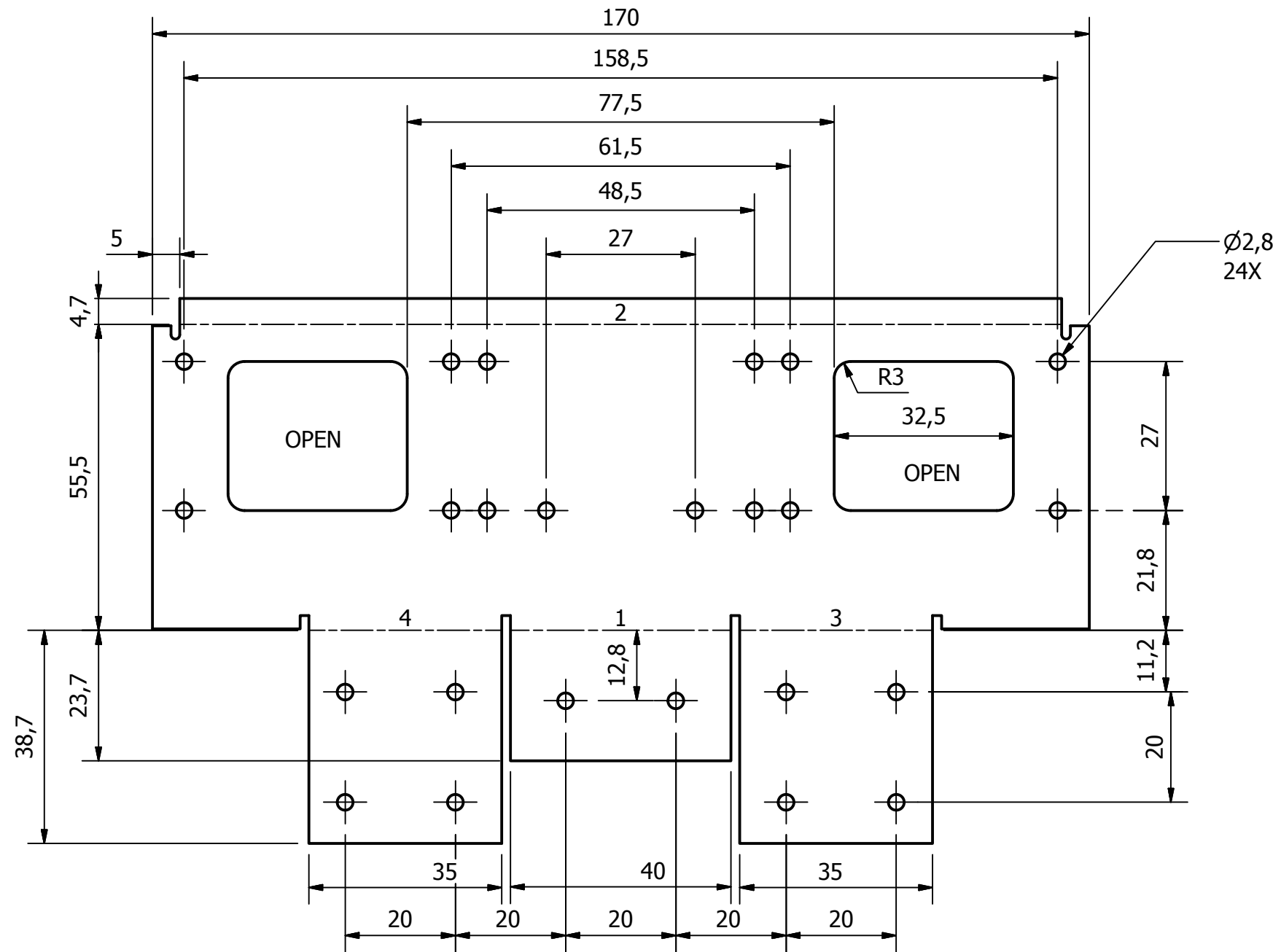


TABLE			
BEND ID	BEND DIRECTION	BEND ANGLE	BEND RADIUS
1	DOWN	90	1,6
2	UP	90	1,6
3	UP	90	1,6
4	UP	90	1,6

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