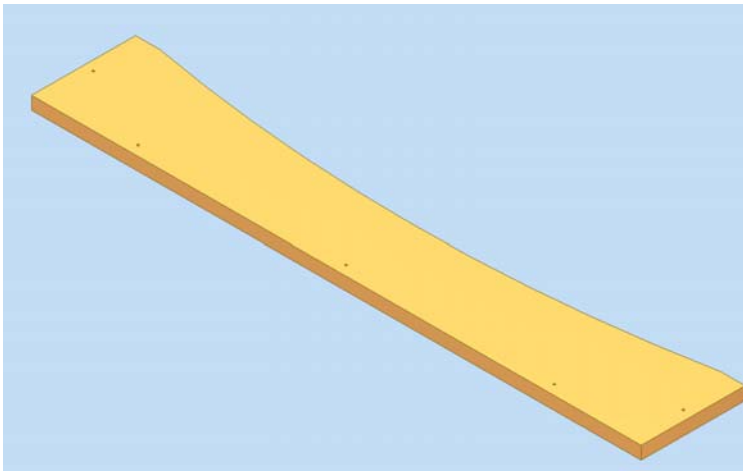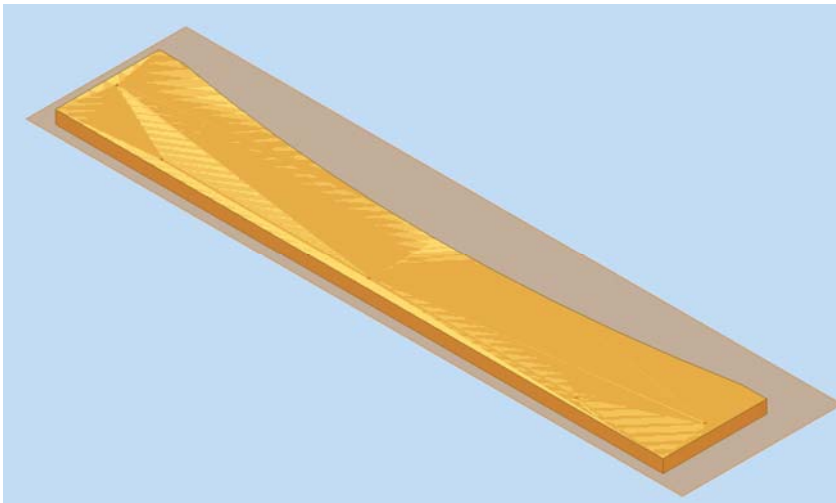This is the final piece, but I want to be able to show the stock board as an overlay in the drawing.

So I create a Boundary Patch on the face that represents the stock piece the part is taken from.

Turn the Visibility of the Surface off so that it does not affect visual assembling in the IAM.
In the Drawing I can then turn on the surface to show the stock size and use dimensions from the surface sketch if need be as well in notes or other annotations. That way it is all one IPT instead of separate part files.