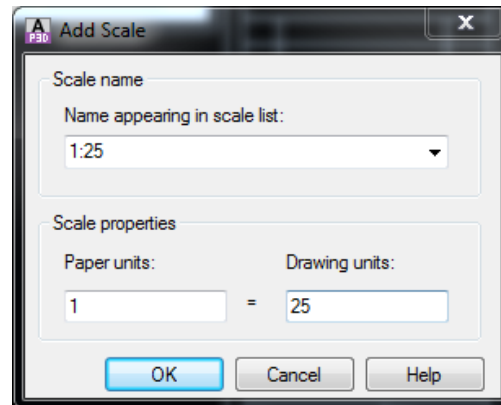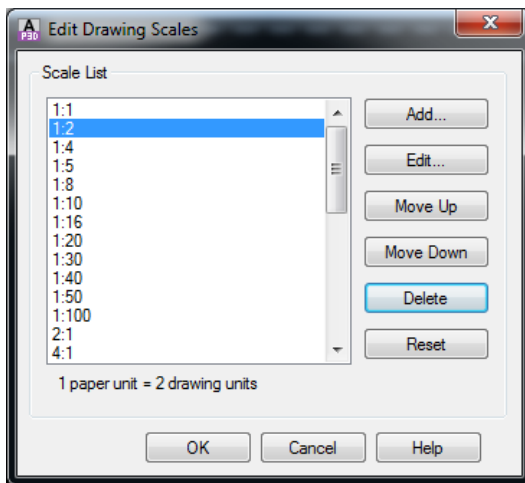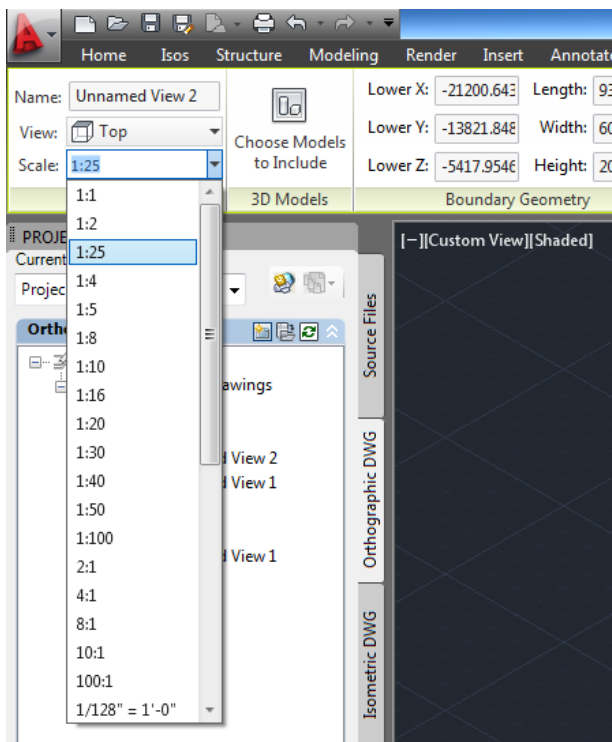1. Open your Orthographic drawing or Orthographic-template.
2. Type SCALELISTEDIT where it is possible to modify the scale list, see example below for how add a scale 1:25.

The result in PLANT 3D ortho ribbon:

Note: This new scale list is only available in the current drawing, if the scale list is modified in the Orthographic-template this new list is available in new Orthographic-drawings.