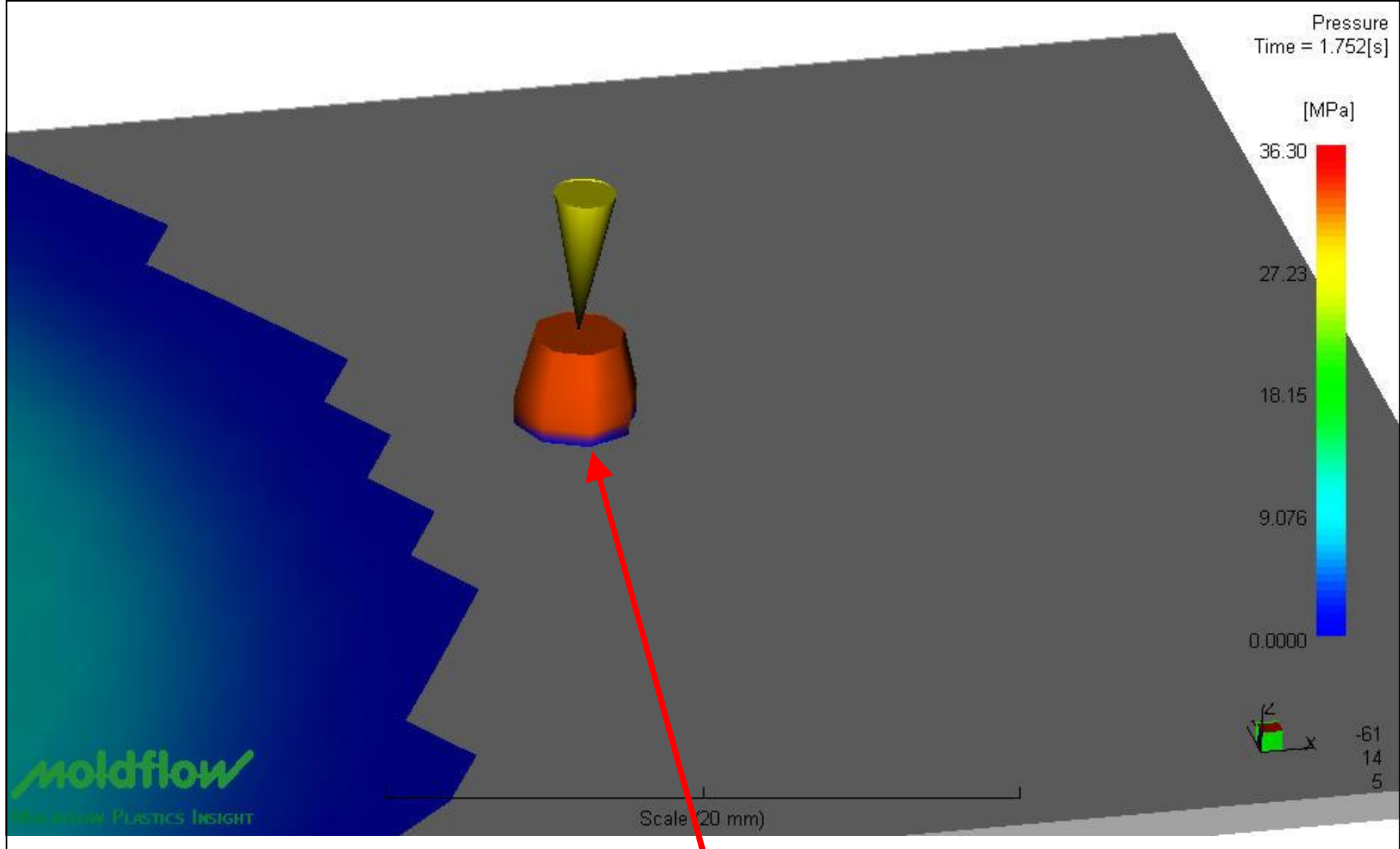


**VALVE CONTROL** : ONLY TO THE LAST ELEMENT

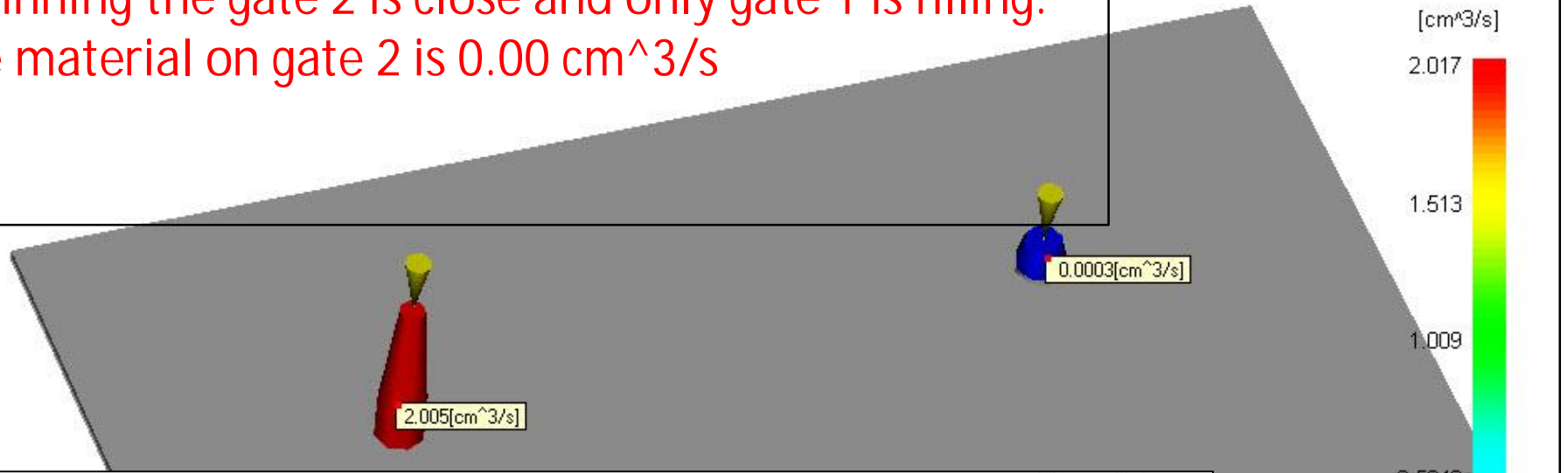
Is it correct? Or do I have to put the valve control to the first element, next to the yellow cone?



Because, in the beginning the injection process (*when the gate 2 is close*), the pressure is high in the runner and in a part of the gate but not in the last element of gate.

In the beginning the gate 2 is close and only gate 1 is filling.  
In fact the material on gate 2 is 0.00 cm<sup>3</sup>/s

It's OK!



At 1.95 s, when the gate 2 is open, the material volume in  
gate 1 is 0.05 cm<sup>3</sup>/s  
It's very strange. Why?!?

