

2 sequential gates

After 2.3 seconds i open the second gate.

PMMA material

3d mesh (dd mesh gives a short shot).



Mold surface temperature C

Melt temperature C

Filling control

Relative ram speed profile by %Flow rate vs %shot volume

Velocity/pressure switch-over

Automatic

Pack/holding control

%Filling pressure vs time

Cooling time

Specified of s [0:]

Fiber orientation analysis if fiber material

Birefringence analysis if material data includes optical properties

Filling Control Profile Settings

%Flow rate vs %shot volume

	%Shot volume % [0:100]	%Flow rate % [0:100]
1	0	15
2	15	60
3	30	100
4	80	100

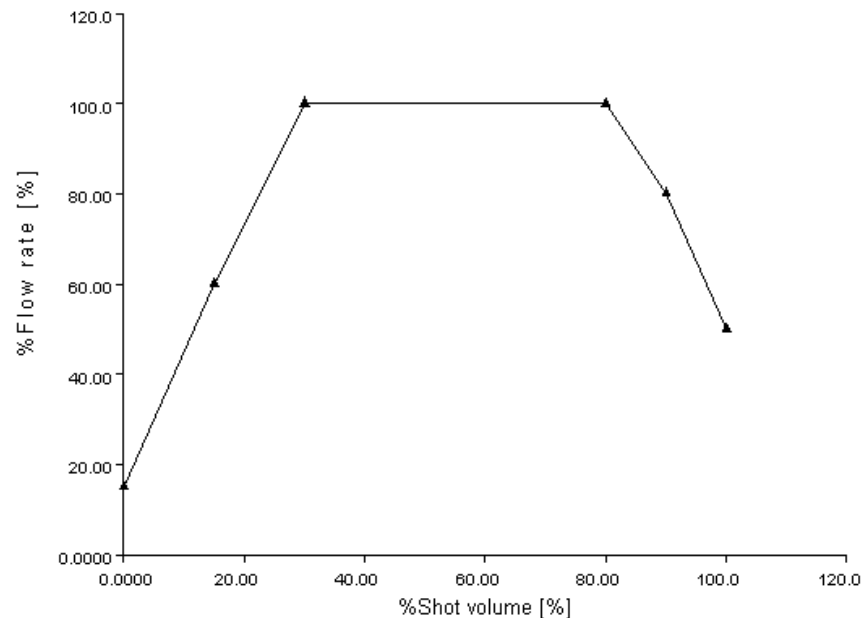
Reference

Nominal injection time of s [0:]

Stroke volume

Automatic

%Flow rate vs %shot volume



Shear rate, maximum
Time = 32.57[s]

